

EWOS4501

LOW POWER OCXO FOR SPACE APPLICATIONS, ESA CLASS 2, FLIGHT PROVEN

PRODUCT OVERVIEW

The EWOS4501 is a low power OCXO delivering an ultra-stable frequency of 32.768 MHz. It is flight proven and used in Class 3 and Class 2 satellite radios of Syrlinks. EWOS4501 is assembled using space grade passive components and is following a specific manufacturing flow chart with screening before and after hermetic sealing. EWOS4501 is used in Spacecraft with LEO orbits, and recommended for Class 3 / Class 2 space applications requiring TID up to 100 krad (10 years or more).



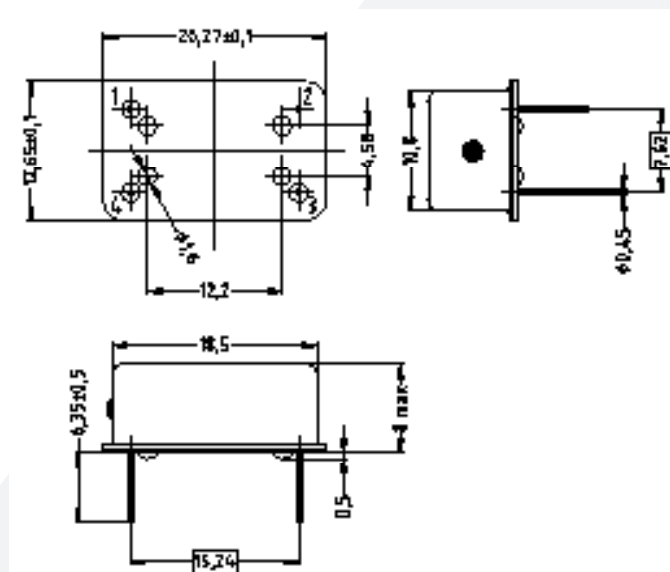
KEY FEATURES

- 32.768 MHz
- ±0.1 ppm (typ.) thermal sensitivity
- 300 mW @ 40°C (typ.)
- ±1 ppb/day after 30 days (typ.)
- High mechanical robustness: MIL-STD-883 M2002 Cond. B: 1500g/ 0.5ms / 1/2 sine
- 100 krad
- Latch-up immune up to 67.7 MeV/mg/cm²

i ORDERING INFORMATIONS IS AVAILABLE ON THE LAST PAGE

DIMENSIONS & PIN-OUT

PIN	FUNCTION
1	Frequency control
2	Ground
3	RF Out
4	Power Supply



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ELECTRICAL CHARACTERISTICS

PARAMETERS	UNIT	MIN	TYP.	MAX	NOTE	COMMENTS
Output Frequency	MHz		32.768		1	Nominal frequency
Frequency Tolerance	ppm		±0.5	±2.5	1	+25°C
Temperature Range						
Operating	°C	-40		+60	1	
Storage	°C	-55		+125		
Supply Voltage	V		5 ± 5%			
Supply Current (Under vacuum or atmospheric pressure)						
Warm up	mA		200	250	1	During 10 seconds
Steady state / -40°C	mA		60	80	1	
Steady state / +25°C	mA		30	40	1	
Steady state / +60°C	mA		10	20	1	
Warm-up time	s			60	2	1E-7 accuracy referred to frequency measured at 25°C.
	mn			15	2	To achieve 1E-10 short term stability - quiet environment
Frequency Stability						
Vs temperature variation						
Category 1	ppm		±0.1	±0.2/0.4	1	-40°C to +60°C
Category 2	ppm			±0.4/0.6	1	-40°C to +60°C
Vs supply voltage variation	ppm		±0.05	±0.1	2	5V ± 5%
Vs load variation	ppm		±0.05	±0.1	2	(10kΩ//10pF) ±10%
Short-term						
Category 1				1E-10	1	Allan deviation / 1s
Category 2				2E-10	1	Allan deviation / 1s
Aging	ppb		±1	±5	2	Over 1 day
	ppm		±0.25	±0.5	2	Over 1 year
	ppm		±2.5	±3.5	2	Over 10 years
Total variation frequency	ppm		±2.7	±4	3	Over 10 years all causes
Frequency sensitivity to acceleration			5E-9/g		2	All 3 axes, root mean square value
Phase noise						
Category 1						
10 Hz offset from carrier	dBc/Hz		-95	-90	1	
100 Hz offset from carrier	dBc/Hz		-125	-120	1	
1 kHz offset from carrier	dBc/Hz		-148	-145	1	
10 kHz offset from carrier	dBc/Hz		-152	-148	1	
Category 2						
10 Hz offset from carrier	dBc/Hz		-90	-85	1	
100 Hz offset from carrier	dBc/Hz		-120	-115	1	
1 kHz offset from carrier	dBc/Hz		-144	-140	1	
10 kHz offset from carrier	dBc/Hz		-149	-145	1	
Control Voltage	V	0		5		Frequency control
Frequency Shift	ppm		-10/+7		1	Referred to nominal frequency measured at 25°C. Control voltage 0V to 5V - Positive slope

NOTES

1. Parameter inspected at 100%
2. Parameter inspected by sampling

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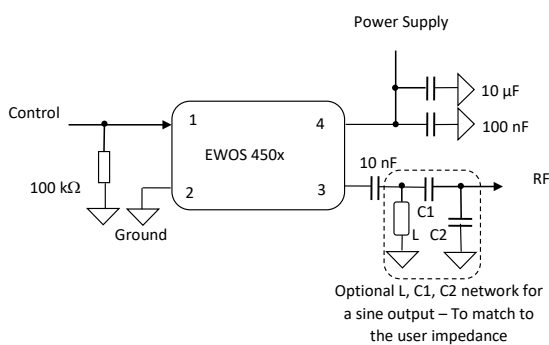
PARAMETERS	UNIT	MIN	TYP.	MAX	NOTE	COMMENTS
Tuning Input Impedance	kΩ		1		2	
	pF		5		2	
Output level	Vpp		0.5		1	Clipped sinewave - Dc cut Load 10 kΩ // 10pF Note: LC Network recommended at output (see typical application drawing)
Output Impedance	kΩ		1		2	
	pF		5		2	
Radiation - Total ionizing Dose	krad		-		2	±3 ppm frequency drift
Single Event - Latch-up Immunity	MeV/Mg/cm ²	67.7			2	

ABSOLUTE MAXIMUM RATINGS

- Supply Voltage VCC: 0V / 5.5V
- Control Voltage VCTRL: 0V / 5.5V
- ESD sensitive device - 2kV - Human body model - 1.5 kΩ in series with 100 pF

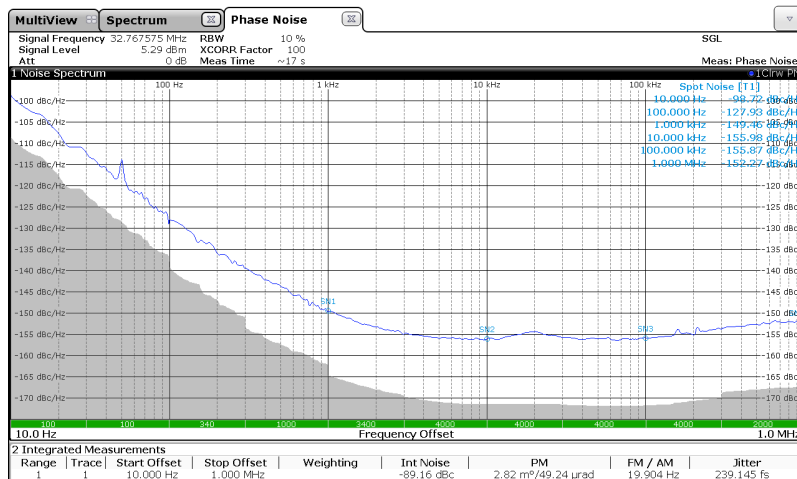
Operation of the device beyond these limits may affect device reliability or may cause permanent damage.

TYPICAL APPLICATION



Rated performance requires using good high frequency board layout techniques. It is recommended to connect decoupling capacitors (100 nF ceramic and 10μF capacitors) to the supply pin. Oscillator case has to be mechanically maintained or glued on the equipment board in order not to be damaged by environment vibrations and shocks.

TYPICAL PHASE NOISE

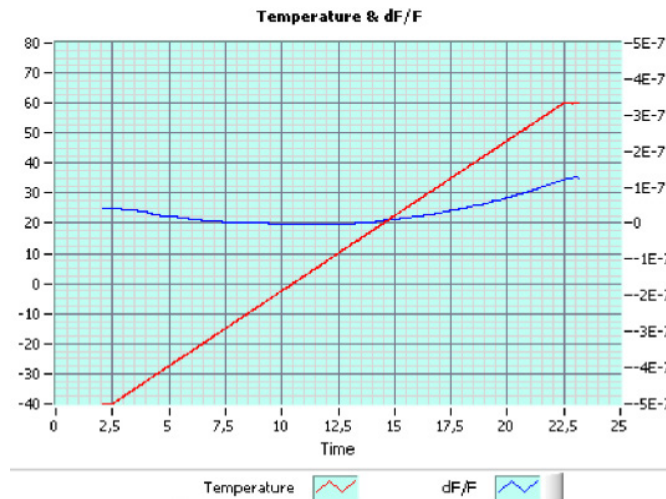


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TYPICAL FREQUENCY STABILITY OVER -40°C/60°C TEMPERATURE RANGE



PROCESS FLOW

	Engineering Model	Flight Model	Conditions
Individual parts supply	x	x	
Assembly	x	x	
Non-Destructive bonding pulling test		x	MIL-STD-883 Method 2023 Sampling: 5 parts +2 parts destructive bonding pull tests
Pre-seal ageing - Crystal stabilization	x	x	125°C, 240 hours - Device ON
Internal Visual Inspection	x	x	MIL-STD-883 Method 2017 EM: Class H FM: Class K ECSS-Q-ST-70-38 for SMD
Unit sterilization	x	x	
Customer Inspection Point		x	
Hermetic closure	x	x	
Particle Impact Noise Detection (PIND) test	x	x	MIL-STD-883 Method 2020 Condition A
Leakage test - Fine and gross leak	x	x	MIL-STD-883 Method 1014 Condition A2 MIL-STD-883 Method 1014 Condition C1
External Visual Inspection	x	x	MIL-STD-883 Method 2009
Dimensions measurement		x	MIL-STD-883 Method 2016
Final electrical test under atmospheric pressure	x	x	According to detail spec 9005360-000-024 Range temperature: -40 / +60°C

SCREENING FLOW

Test	Test Method Condition	Number of parts	Level 1	Level 2	Comments
Electrical test under atmospheric pressure		100%	X	X	
Thermal cycling	MIL-STD-883 Method 1010 Cond.B 10 cycles	100%	X	X	
Electrical functional test		100%	X	X	@ room temperature According to detail spec 9005360-000-024
Mechanical shock	MIL-STD-883 Method 2002 Condition B 1/2 sine, 1500g, 0.5ms	100%	X	X	Y1 axis only
Electrical functional test		100%	X	X	@ room temperature According to detail spec 9005360-000-024
Burn-In at low temperature (device On)	25°C 168 hours		X	X	According to detail spec 9005360-000-024
Electrical test under atmospheric pressure		100%	X	X	According to detail spec 9005360-000-024
Burn-In (device On)	125°C 240 hours for level 1 168 hours for level 2	100%	X	X	According to detail spec 9005360-000-024
Electrical test under atmospheric pressure		100%	X	X	
Parameter drift calculation		100%	X	X	
PDA		100%	X	X	5% max on Burn-In @ 125°C
Particle Impact Noise Detection (PIND) test	MIL-STD-883 Method 2020 Cond. A	100%	X	X	
X-Ray inspection	MIL-STD-883 Method 2012	100%	X	X	
Fine Leak	MIL-STD-883 Method 1014 Cond. A2	100%	X	X	
Gross Leak	MIL-STD-883 Method 1014 Cond. C1	100%	X	X	
External visual inspection	MIL-STD-883 Method 2009	100%	X	X	

LOT ACCEPTANCE TEST FLOW

Item	Operation	Requirements & Conditions	Rate or Number of parts
Group A			
1	Electrical test	See electrical specifications	100%
2	Visual and Physical Properties	MIL-STD-883 Method 2009	100%
3	Solderability	MIL-STD-883 Method 2003	1 unit
Group B			
4	Electrical test	See electrical specifications	
5	Life test	MIL-STD-883 Method 1005 125°C, 1 000 hours, device On	3 units
6	Electrical test	See electrical specifications	
7	Frequency and power consumption drift analysis	See electrical specifications for success criteria	
Group C			
8	Electrical test	See electrical specifications	
9	Random vibrations	MIL-STD-202 Method 214 Condition I-D 11.6grams	
10	Electrical test	See electrical specifications - @25°C	
11	Sine vibrations	MIL-STD-883 Method 2007 Condition A, 20g	
12	Electrical test	See electrical specifications - @25°C	
13	Mechanical shocks	MIL-STD-883 Method 2002 Condition B 1/2 sine, 1500g, 0.5ms, 18 shocks (3 in each direction)	1 unit
14	Particle Impact Noise Detection (PIND)	MIL-STD-883 Method 2002 Condition A	
15	Electrical test	See electrical specifications - @25°C	
16	Thermal cycling	MIL-STD-883 Method 1010 Condition B -55°C/+125°C/10mn dwell time/10 cycles	
17	Electrical test	See electrical specifications	
18	External visual inspection	MIL-STD-883 Method 2009.8	
19	Destructive Physical Analysis (DPA)	See DPA tablee	

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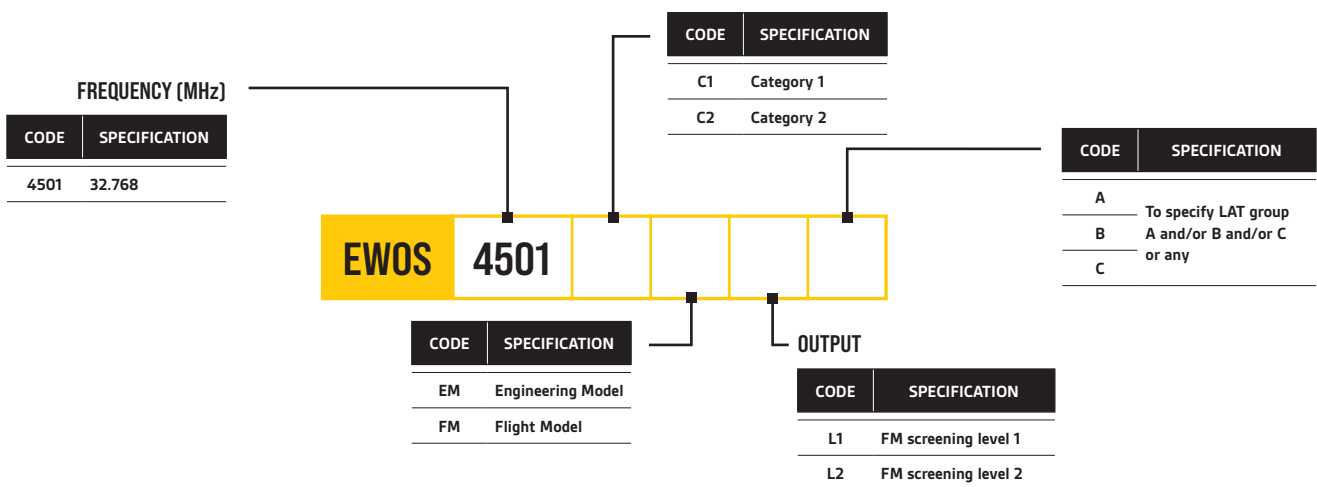
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DESTRUCTIVE PART ANALYSIS

N°	Test	MIL-STD	Method	Test Condition and remarks	Comments
19a	External visual inspection	883	2009		Specifically on: -Glass bids -Closing
19b	Radiography (X-Ray)	883	2012		In Y and Z axis
19c	Internal water vapour content	883	1018	Initial and final DPA	
19d	Delidding	883	5009		
19e	Internal visual	883	2017	Class K	
		883	2010	Condition B. Or ESCC equivalent for monolithic devices	
		750	2072		
		750	2073		
		750	2074		
883	2032				
19f	SEM inspection	883	2018	Provide photos of typical assemblies, non conformances and anomalies	
19g	Bond pull test	883	2011	Pull all wires	Limit value: 2gFw
19h	Die shear test		2019	Shear all chips	Performed on: - Resistor (limit value 0.6kgF)
		883			- Capacitor (size 0805, limit value 3.23 kgF) - Crystal (limit value 5 kgF)
19i	Micro-sections	-		Micro-sectioning shall be performed to evaluate: multi-layer substrates (conductors, dielectric, vias), assembly of added-on parts, cross-overs, local encapsulations, hermetic sealing (seal joint and feed-through).	
20	Solderability	202	208	Tree terminals per test item	
21	Soldering heat	883	2036	Visual inspection (x30 minimum) to verify that terminals, glass seals, connections or substrate are not damaged. Conditions A	
22	Terminal strength		2004	Rigid feed-throughs in packages: - Diameter ≤ 1mm condition A, F(N) = 30 x S (mm ²) (F: strength, S: lead section)	
		883			

ORDERING INFORMATION



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